

Implementation of the Program Evaluation and Review Technique (PERT) Method to Determine Estimated Time of Project Completion

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1 Implementation of the Program Evaluation and Review Technique (PERT) Method to Determine Estimated Time of Project Completion

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1 **Abstract.** One of the causes of failure in a project is the project completion time that exceeds a predetermined time limit. The purpose of this study is to assist the project manager in making a project schedule, when the project starts and when the project is finished and how long it takes to complete the project. In addition, the purpose of this study is to be able to compare the implementation time in the field using existing methods as well as what actions must be taken if there are obstacles in the project. One method that can be used to analyze the time used to complete a project is the Program Evaluation and Review Technique (PERT) method. PERT is a method that has three-time durations, namely optimistic, most likely, and pessimistic time. PERT can also provide information about the project completion period, before the specified date, the critical path that has an impact on the project completion time. The result of this research is to assist the project manager in determining how long it will take to implement the project and to know which work is considered critical (work that cannot be postponed) so that any obstacles can be overcome so that the project can be completed on time.

Keywords: PERT, program evaluation and review technique, project schedule

2 INTRODUCTION

A temporary organization in which there is a combination of labor (human), materials, equipment, facilities, and support service² such as capital/costs to achieve predetermined goals and objectives is called a project [1]. Or in other words, a project is a combination of several resources (labor, budget, equipment, facilities, support services within an organization to achieve certain goals [2]. Project activity is said to be successful if all the scope of work can be fulfilled with good quality, the match between the realization of the schedule, the costs incurred, and the time limit that has been determined [3]. To get a successful project, a project manager requires good project management. Project management is an effort to plan, organize, direct, coordinate, and supervise activities in such a project. Such that it is in accordance with the predetermined time schedule and budget [4]. In planning the project schedule and control, one of the methods used is the Project Evaluation and Review Technique (PERT) method [5].

PERT is a method that has three-time durations, namely optimistic, most likely, and pessimistic time which is used to analyze the project completion time. It is done by looking for the critical path, identifying the start and end time of each project activity, and calculating the amount of slack time for each activity so that it is able to minimize project delays [6]. PERT was first used in 1957 on a project owned by the US Navy to create the Polaris project, which is a project to manufacture guided missiles that can be fired from a submarine towards its target on the ground or in the air. Initially, the project was designed to be completed within five years may be shortened by less than five years. Admiral WF Raborn compiled an integrated planning and control system which was later developed in a study and named the PERT method [7].

Several previous studies that used PERT research were conducted by E. Dannyanti in 2010 [8], A. Goksu and S. Catovic in 2012 [9], W. Agyei in 2015 [10], S. Chatwal in 2014 [11], as well as Haga and Marold in 2005 [12].

PERT is used to speed up the project completion time, and the project can be completed not exceeding the predetermined time limit.

The purpose of this study is to assist the project manager in determining how long it will take for project implementation. In addition, it can help project managers to find out which jobs are included in the critical work path and what actions will be taken in the event of constraints on critical work. In this study, PERT was used to design a project schedule so that a critical work path was obtained in a manufacturing project for making marble floors and kitchen tables. By using PERT, the project time and critical work paths can be identified so that the project can be completed on time.

METHOD

The research methodology in this study uses descriptive methods. The descriptive method is a method used to create descriptions, pictures, or paintings in a systematic, factual, and actual manner regarding the facts, characteristics, and relationships between the phenomena being investigated [13]. The research methodology in this study began with a review of the PERT literature study along with collecting secondary data and determining the details of the work. The next step is to estimate work time into 3 types of time, namely optimistic time (to), most likely (m), and pessimistic time (tp). After that, it calculates the value of the expected time (te), standard deviation (S), and variance (S²). After that, perform forward, backward and slack calculations and finally look for the probability value of the project completion time, which can be used to help the project manager find out when starting the project and when the project is finished, and what actions must be taken if there are obstacles that can hinder project activities [14].

RESULTS AND DISCUSSION

Secondary Data Collection

The data used in this study is the project of making marble floors and kitchen tables for Hotel Nusa Bakti with a project time of 90 days, starting from February 10, 2020, to May 9, 2020. There are eleven steps in determining the time needed to complete the project using the PERT method [14]. This step starts from determining the details of the project work, then continues by calculating the estimated time of work which includes optimistic time (to), most likely (m), pessimistic time (tp), then calculating the value of expected time (te), standard deviation (S), variance (S²). After that, perform forward, backward and slack calculations and finally look for the probability value of the project completion time [15].

Specifying Job Details

A job breakdown structure is work done to organize workers in completing project production work. The structure of the work breakdown in this study is shown in Table 1.

TABLE 1. Job Details.

No.	Job description	Duration	Start	Finish
I	Cutting Work			
I.1	Cut out the size pattern	10 Days	10/02/2020	19/02/2020
I.2	Chisel the base and table legs	20 Days	20/02/2020	10/03/2020
I.3	Floor cut	12 Days	11/03/2020	22/03/2020
II	Calibration Work			
II.1	Desk calibration	8 Days	23/03/2020	30/03/2020
II.2	Floor calibration	8 Days	31/03/2020	07/04/2020
III	Caulking work			
III.1	Floor and Countertop Putty	12 Days	08/04/2020	19/04/2020
IV	Polishing Work			
IV.1	Polishing	12 Days	20/04/2020	01/05/2020
V	Packing Work			
V.1	Packing	8 Days	02/05/2020	09/05/2020
	Total Job Duration	90		

Calculating the Estimated Work Time

Estimating the time of each work item into 3 types of time, namely time optimistic (to), most likely (m), and time pessimistic (tp) [15], where the most likely (m) value is taken from the time duration of the work in Table 1. The results of this estimate were obtained from interviews with the project manager and are shown in Table 2.

TABLE 2. Job Details and Time Estimates Optimistic, Most Likely and Pessimistic

No.	Jobs	Code	Precursor	Optimistic	Most Likely	Pessimistic
1	<i>Cut Pattern Size</i>	<i>I.1</i>	-	<i>8 Days</i>	<i>10 Days</i>	<i>16 Days</i>
2	<i>Foot Chisel and Table Pedestal</i>	<i>I.2</i>	<i>I.1</i>	<i>14 Days</i>	<i>20 Days</i>	<i>24 Days</i>
3	<i>Cut the Floor</i>	<i>I.3</i>	<i>I.2</i>	<i>6 Days</i>	<i>12 Days</i>	<i>16 Days</i>
4	<i>Calibration of Table Legs and Pedestals</i>	<i>II.1</i>	<i>I.2</i>	<i>6 Days</i>	<i>8 Days</i>	<i>12 Days</i>
5	<i>Floor Cut Calibration</i>	<i>II.2</i>	<i>I.3</i>	<i>4 Days</i>	<i>8 Days</i>	<i>12 Days</i>
6	<i>Floor and Countertop Putty</i>	<i>III.1</i>	<i>II.1, II.2</i>	<i>6 Days</i>	<i>12 Days</i>	<i>16 Days</i>
7	<i>Polish the Floor and Countertop</i>	<i>IV.1</i>	<i>III.1</i>	<i>6 Days</i>	<i>12 Days</i>	<i>16 Days</i>
8	<i>Packing</i>	<i>V.1</i>	<i>IV.1</i>	<i>4 Days</i>	<i>8 Days</i>	<i>14 Days</i>

Calculating the Value of Expected Time, Standard Deviation, and Variance

At this stage, calculating the value of expected time (te), standard deviation (S), and variance (S²), these values are used to determine the critical path and the likelihood of completion of project production. The values of te, S, and S² were calculated using Formula 1 [8].

$$te = (to + 4 * m + tp)/6, S = (tp - to)/6, \text{ and } S^2 = ((tp - to)/6)^2 \quad (1)$$

The results of the calculation of te, S, and S² values are shown in Table 3.

TABLE 3. Results of the calculation of t_e , S , and S^2 values

Kode	Optimistic	Most Likely	Pessimistic	Expected Time	Standard Deviation	Variance
I.1	8	10	16	10,67 ≈ 11 Days	1,33	1,78
I.2	14	20	24	19,67 ≈ 19 Days	1,67	2,78
I.3	6	12	16	11,67 ≈ 12 Days	1,67	2,78
II.1	6	8	12	8,33 ≈ 8 Days	1	1
II.2	4	8	12	8 ≈ 8 Days	1,33	1,78
III.1	6	12	16	11,67 ≈ 12 Days	1,67	2,78
IV.1	6	12	16	11,67 ≈ 12 Days	1,67	2,78
V.1	4	8	14	8,33 ≈ 8 Days	1,67	2,78
Total				90 Days	12	18,4

Specifying Forward Count and Specifying Backward Count

The next step is to find the critical path in project production scheduling at Hotel Nusa Bakti using the t_e value in Table 3. To determine the critical path in the PERT method, two calculation phases are needed, namely forward and backward calculations. To perform advanced calculations, the Earliest Finish (EF) value is required. EF can be calculated using Formula 2 [8].

$$EF = ES + t_e \quad (2)$$

Meanwhile, to do the countdown, the Latest Start (LS) value is required. LS can be calculated using Formula 3 [8].

$$LS = LF - t_e \quad (3)$$

Calculation of the EF and LS values is shown in Table 4.

TABLE 4. Calculation Results of Forward Value and Backward Value

Job Code	Earliest Start (ES)	Expected Time (te)	Earliest Finish (EF)	Latest Finish (LF)	Latest Start (LS)
I.1	0	11	11	11	0
I.2	11	19	30	30	11
I.3	30	12	42	42	30
II.1	30	8	38	50	42
II.2	42	8	50	50	42
III.1	50	12	62	62	50
IV.1	62	12	74	74	62
V.1	74	8	82	82	74

From the results of the forward calculation recapitulation in table 4, the fastest completion time is 82 days for project production at Hotel Nusa Bakti and can be depicted in the form of a PERT diagram as shown in Figure 1.

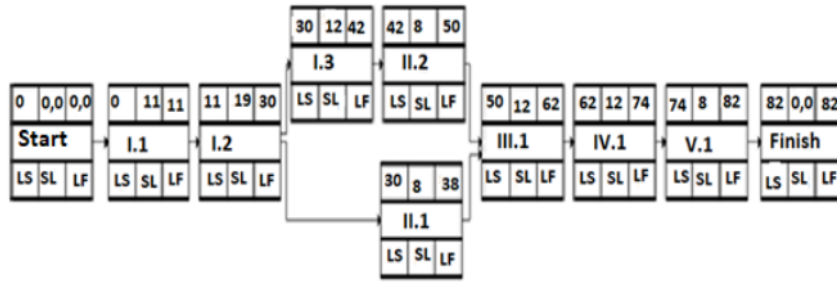


FIGURE 1. Forward Calculation Network Diagram

From the results of the recapitulation of the backward in table 4, the final completion time is 82 days and can be described in the form of a PERT diagram as shown in Figure 2.

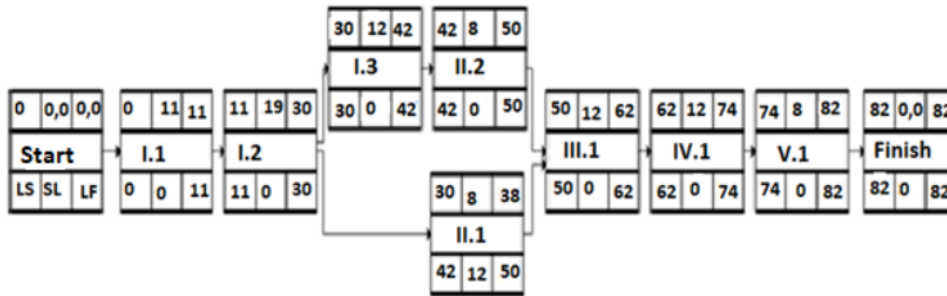


FIGURE 2. Backward Calculation Network Diagram

Determining Slack Calculations

2 After the forward and backward calculation results are obtained and depicted in the form of the PERT network, the next step is to calculate the total slack value to determine the critical path so that it can be seen which work can be postponed and which cannot be postponed. Slack is a non-critical path where there is a certain amount of time to delay or the time it can be late in implementing an activity without affecting the project production completion time. Slack can be calculated using Formula 4.

$$S = LS - ES \text{ or } LF - EF \quad (4)$$

The calculation of the Slack value is shown in Table 5.

TABLE 5. Recapitulation of Slack Value Calculations

Job Code	Late Start	Early Start	Slack
I.1	0	0	0
I.2	11	11	0
I.3	30	30	0
II.1	42	30	12
II.2	42	42	0
III.1	50	50	0
IV.1	62	62	0
V.1	74	74	0

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